



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD
M.Tech. (CAD/CAM)
COURSE STRUCTURE AND SYLLABUS

I Year – I Semester

Category	Course Title	Int. marks	Ext. marks	L	P	C
Core Course I	Advanced CAD	25	75	4	--	4
Core Course II	Computer Aided Manufacturing	25	75	4	--	4
Core Course III	Advanced FEM	25	75	4	--	4
Core Elective I	Mechanical Behaviour of Materials Stress Analysis and Vibration Rapid Prototyping Technologies	25	75	4	--	4
Core Elective II	Automation in Manufacturing Computer Aided Process Planning Performance Modeling and Analysis of Manufacturing Systems	25	75	4	--	4
Open Elective I	Numerical Methods for Partial Differential Equations Production and Operations Management	25	75	4	--	4
Laboratory I	Laboratory	25	75	--	4	2
Seminar I	Seminar	50	--	--	4	2
Total Credits				24	8	28

I Year – II Semester

Category	Course Title	Int. marks	Ext. marks	L	P	C
Core Course IV	Design for Manufacturing And Assembly	25	75	4	--	4
Core Course V	Flexible Manufacturing Systems	25	75	4	--	4
Core Course VI	Industrial Robotics	25	75	4	--	4
Core Elective III	Intelligent Manufacturing Systems Special Manufacturing Process Design Optimization	25	75	4	--	4
Core Elective IV	Advanced Mechatronics Design and Manufacturing of MEMS and Micro Systems Fuzzy Logic and Neural Networks	25	75	4	--	4
Open Elective II	Engineering Research and Methodology Quality Engineering in Manufacturing	25	75	4	--	4
Laboratory II	Manufacturing Simulation & Precision Engineering Lab	25	75	--	4	2
Seminar II	Seminar	50	--	--	4	2
Total Credits				24	8	28

II Year - I Semester

Course Title	Int. marks	Ext. marks	L	P	C
Comprehensive Viva-Voce	--	100	--	--	4
Project work Review I	50	--	--	24	12
Total Credits			--	24	16

II Year - II Semester

Course Title	Int. marks	Ext. marks	L	P	C
Project work Review II	50	--	--	8	4
Project Evaluation (Viva-Voce)	--	150	--	16	12
Total Credits			--	24	16



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

ADVANCED CAD

UNIT- I:

CAD Tools: Definition of CAD Tools, Graphics standards, Graphics software: requirements of graphics software, Functional areas of CAD, Efficient use of CAD software.

Basics of Geometric Modelling: Requirement of geometric modelling, Geometric models, Geometric construction methods, Modelling facilities desired.

UNIT- II:

Eometricmodelling: Classification of wireframe entities, Curve representation methods, Parametric representation of analytic curves: line, circle, arc, conics, Parametric representation of synthetic curves: Hermite cubic curve, Bezier curve, B-Spleen curve wire , NURBS, Curve manipulations.

UNIT- III:

Surface Modeling : Classification of surface entities, Surface representation methods, Parametric representation of analytic surfaces: plane surface, ruled surface, surface of revolution, tabulated cylinder, Parametric representation of synthetic curves: Hermite cubic surface, Bezier surface, B-Spleen surface , Blending surface, Surface manipulations.

UNIT- IV:

Solid Modelling: Geometry and topology, Boundary representation, The Euler-Poincare formula, Euler operators, Constructive solid geometry: CSG primitives, Boolean operators, CSG expressions, Interior, Exterior, closure, Sweeping: linear and non-linear, Solid manipulations.

UNIT- V:

Transformations: @-D and 3-D transformations: translation, scaling, rotation, reflection, concatenation, homogeneous coordinates, Perspective projection, orthotropic projection, isometric projection, Hidden surface removal, shading, rendering.

Evaluation Criteria: Evaluation criteria of CAD software, Data exchange formats: GKS, IGES, PHIGS, CGM, STEP

Dimensioning and tolerances: Linear, angular, angular dimensions, maximum material condition (MMC), Least material condition (LMC), Regardless of feature size (RFS).

TEXT BOOKS:

1. CAD/CAM Concepts and Applications/ Alavala/ PHI.
2. Mastering CAD/CAM / Ibrhim Zeid / Mc Graw Hill International.

REFERENCES :

1. CAD/CAM Principles and Applications/ P.N.Rao/TMH/3rd Edition
2. CAD/CAM /Groover M.P./ Pearson education
3. CAD / CAM / CIM, Radhakrishnan and Subramanian/ New Age
4. Principles of Computer Aided Design and Manufacturing/ Farid Amirouche/ Pearson
5. Computer Numerical Control Concepts and programming/ Warren S Seames/ Thomson.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

COMPUTER AIDED MANUFACTURING

UNIT - I

Compute-Aided Programming: General information, APT programming, Examples Apt programming problems (2D machining only). NC programming on CAD/CAM systems, the design and implementation of post processors. Introduction to CAD/CAM software, Automatic Tool Path generation.

UNIT - II

Tooling for CNC Machines: Interchangeable tooling system, preset and qualified tools, coolant fed tooling system, modular fixturing, quick change tooling system, automatic head changers. DNC Systems and Adaptive Control: Introduction, type of DNC systems, advantages and disadvantages of DNC, adaptive control with optimization, Adaptive control with constraints, Adaptive control of machining processes like turning, grinding.

UNIT - III

Post Processors for CNC:

Introduction to Post Processors: The necessity of a Post Processor, the general structure of a Post Processor, the functions of a Post Processor, DAPP — based- Post Processor: Communication channels and major variables in the DAPP — based Post Processor, the creation of a DAPP — Based Post Processor.

UNIT - IV

Micro Controllers: Introduction, Hardware components, I/O pins, ports, external memory, counters, timers and serial data I/O interrupts. Selection of Micro Controllers Embedded Controllers, Applications and Programming of Micro Controllers. Programming Logic Controllers (PLC's): Introduction, Hardware components of PLC, System, basic structure, principle of operations, Programming mnemonics timers, Internal relays and counters, Applications of PLC's in CNC Machines.

UNIT - V

Computer Aided Process Planning: Hybrid CAAP System, Computer Aided Inspection and quality control, Coordinate Measuring Machine, Limitations of CMM, Computer Aided Testing, Optical Inspection Methods, Artificial Intelligence and expert system: Artificial Neural Networks, Artificial Intelligence in CAD, Experts systems and its structures.

TEXT BOOKS:

1. CAD/CAM Concepts and Applications/ Alavala/ PHI.
2. CAD/CAM Principles and Applications, P.N.Rao, TMH

REFERENCES:

1. Computer Control of Manufacturing Systems / Yoram Koren / Mc Graw Hill. 1983.
2. Computer Aided Design Manufacturing – K. Lalit Narayan, K. Mallikarjuna Rao and M.M.M. Sarcar, PHI, 2008.
3. CAD / CAM / CIM, Radhakrishnan and Subramanian, New Age
4. Principles of Computer Aided Design and Manufacturing, Farid Amirouche, Pearson
5. Computer Numerical Control Concepts and programming, Warren S Seames, Thomson.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

ADVANCED FINITE ELEMENT METHODS

UNIT-I:

Introduction to FEM, basic concepts, historical back ground, applications of FEM, general description, comparison of FEM with other methods, variational approach, Glerkin's Methods. Co-ordinates, basic element shapes, interpolation function, Virtual energy principle, Rayleigh – Ritz method, properties of stiffness matrix, treatment of boundary conditions, solution of system of equations, shape functions and characteristics, Basic equations of elasticity, strain- displacement relations.

UNIT-II:

1-D Structural Problems: Axial bar element – stiffness matrix, load vector, temperature effects, Quadratic shape functions and problems.

Analysis of Trusses : Plane Trusses and Space Truss elements and problems

Analysis of BECAD/CAM : Hermite shape functions – stiffness matrix – Load vector – Problems.

UNIT-III:

2-D problems: CST, LST, force terms, Stiffness matrix and load vectors, boundary conditions, Isoparametric elements – quadrilateral element, shape functions – Numerical Integration. Finite element modeling of Axi-symmetric solids subjected to Axi-symmetric loading with triangular elements.

3-D Problems: Tetrahedran element – Jacobian matrix – Stiffness matrix.

UNIT-VI:

Scalar Field Problems: 1-D Heat conduction-Slabs – fins - 2-D heat conduction problems – Introduction to Torsional problems.

UNIT-V:

Dynamic considerations, Dynamic equations – consistent mass matrix – Eigen Values, Eigen vector, natural frequencies – mode shapes – modal analysis.

TEXT BOOKS:

1. Finite Element Methods: Basic Concepts and applications, Alavala, PHI.
2. Finite Element Method – Zincowitz / Mc Graw Hill

REFERENCES:

1. The Finite Element Methods in Engineering / SS Rao / Pergamon.
2. Introduction to Finite Elements in Engineering, Chandrupatla, Ashok and Belegundu, Prentice – Hall
3. Introduction to Finite element analysis- S.Md.Jalaludeen, Anuradha Publications, print-2012
4. A First Course in the Finite Element Method/Daryl L Logan/Cengage Learning/5th Edition
5. Finite Element Method – Krishna Murthy / TMH
6. Finite Element Analysis – Bathe / PHI



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

MECHANICAL BEHAVIOUR OF MATERIALS (Core Elective – I)

UNIT-I:

Introduction to Deformation Behaviour: Concept of stresses and strains, engineering stresses and strains, Different types of loading and temperature encountered in applications, Tensile Test - stress-strain response for metal, ceramic and polymer, elastic region, yield point, plastic deformation, necking and fracture, Bonding and Material Behaviour, theoretical estimates of yield strength in metals and ceramics.

UNIT-II:

Elasticity Theory: The State of Stress and strain, stress and strain tensor, tensor transformation, principal stress and strain, elastic stress-strain relation, anisotropy, elastic behaviour of metals, ceramics and polymers.

Yielding and Plastic Deformation: Hydrostatic and Deviatoric stress, Octahedral stress, yield criteria and yield surface, texture and distortion of yield surface, Limitation of engineering strain at large deformation, true stress and true strain, effective stress, effective strain, flow rules, strain hardening, Ramberg-Osgood equation, stress-strain relation in plasticity, plastic deformation of metals and polymers

UNIT-III:

Microscopic view of plastic deformation: crystals and defects, classification of defects, thermodynamics of defects, geometry of dislocations, slip and glide, dislocation generation - Frank Read and grain boundary sources, stress and strain field around dislocations, force on dislocation - self-stress, dislocation interactions, partial dislocations, twinning, dislocation movement and strain rate, deformation behavior of single crystal, critical resolved shear stress (CRSS), deformation of poly-crystals - Hall-Petch and other hardening mechanisms, grain size effect - source limited plasticity, Hall-Petch breakdown, dislocations in ceramics and glasses.

UNIT-IV:

Fracture: fracture in ceramics, polymers and metals, different types of fractures in metals, fracture mechanics - Linear fracture mechanics -KIC, elasto-plastic fracture mechanics - JIC, Measurement and ASTM standards, Design based on fracture mechanics, effect of environment, effect of microstructure on KIC and JIC, application of fracture mechanics in the design of metals, ceramics and polymers

UNIT-V:

Deformation under cyclic load - Fatigue: S-N curves, Low and high cycle fatigue, Life cycle prediction, Fatigue in metals, ceramics and polymers

Deformation at High temperature: Time dependent deformation - creep, different stages of creep, creep and stress rupture, creep mechanisms and creep mechanism maps, creep under multi-axial loading, microstructural aspects of creep and design of creep resistant alloys, high temperature deformation of ceramics and polymers.

REFERENCES:

1. G.E. Dieter, "Mechanical Metallurgy", McGraw-Hill, 1986.
2. R.W. Hertzberg, "Deformation and Fracture Mechanics of Engineering Materials", John Wiley and Sons, 1976.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

**STRESS ANALYSIS AND VIBRATION
(Core Elective – I)**

UNIT-I:

Two dimensional elasticity theory in Cartesian coordinates, plane stress problem in polar coordinates
Thick cylinders, Rotating discs - stress concentration.

UNIT- II:

Torsion of non circular prismatic sections, rectangular and axisymmetric, Circular plates, introduction to shell theory — contact stresses.

UNIT- III:

Single degree freedom, two degree freedom system without and with damping - Free and forced vibrations. Transient vibrations.

UNIT- IV:

Transient vibrations of single and two degree freedom systems, multi-degree of freedom systems - applications of matrix methods , continuous systems.

UNIT -V:

Free and forced vibrations of strings bars and beCAD/CAM. Principle of orthogonality - classical and energy methods.

REFERENCES:

1. Theory of Elasticity/Timoshenko S.P. and Goodier J.N./Koakusha Publishers
2. Advanced strength of materials / Den Hortog J.P./Torrent
3. Mechanical Vibrations/ Den Ilartog J.P./ Dover Publications
4. Theory of Vibrations with Applications/ Thomson W.T./ CBS Publishing
5. Mechanical Vibrations/ Rao S.S./ Addison Wesley Longman



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

RAPID PROTOTYPING TECHNOLOGIES (Core Elective – I)

Unit – I

Introduction: Prototyping fundamentals, Historical development, Fundamentals of Rapid Prototyping, Advantages and Limitations of Rapid Prototyping, Commonly used Terms, Classification of RP process, Rapid Prototyping Process Chain: Fundamental Automated Processes, Process Chain.

Unit – II

Liquid-based Rapid Prototyping Systems: Stereo lithography Apparatus (SLA): Models and specifications, Process, working principle, photopolymers, photo polymerization, Layering technology, laser and laser scanning, Applications, Advantages and Disadvantages, Case studies. Solid ground curing (SGC): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Solid-based Rapid Prototyping Systems: Laminated Object Manufacturing (LOM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Fused Deposition Modeling (FDM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies.

Unit-III

Powder Based Rapid Prototyping Systems: Selective laser sintering (SLS): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Three dimensional Printing (3DP): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Rapid Tooling: Introduction to Rapid Tooling (RT), Conventional Tooling Vs. RT, Need for RT. Rapid Tooling Classification: Indirect Rapid Tooling Methods: Spray Metal Deposition, RTV Epoxy Tools, Ceramic tools, Investment Casting, Spin Casting, Die casting, Sand Casting, 3D Keltool process. Direct Rapid Tooling: Direct AIM, LOM Tools, DTM Rapid Tool Process, EOS Direct Tool Process and Direct Metal Tooling using 3DP.

Unit – IV

Rapid Prototyping Data Formats: STL Format, STL File Problems, Consequence of Building Valid and Invalid Tessellated Models, STL file Repairs: Generic Solution, Other Translators, Newly Proposed Formats. Rapid Prototyping Software's: Features of various RP software's like Magic's, Mimics, Solid View, View Expert, 3 D View, Velocity 2 , Rhino, STL View 3 Data Expert and 3 D doctor.

Unit –V

RP Applications: Application – Material Relationship, Application in Design, Application in Engineering, Analysis and Planning, Aerospace Industry, Automotive Industry, Jewelry Industry, Coin Industry, GIS application, Arts and Architecture. RP Medical and Bioengineering Applications: Planning and simulation of complex surgery, Customized Implants & Prosthesis, Design and Production of Medical Devices, Forensic Science and Anthropology, Visualization of Biomolecules.

TEXT BOOKS:

1. Rapid prototyping: Principles and Applications - Chua C.K., Leong K.F. and LIM C.S, World Scientific publications , Third Edition, 2010.

REFERENCE BOOKS:

1. Rapid Manufacturing – D.T. Pham and S.S. Dimov, Springer , 2001
2. Whalers Report 2000 – Terry Wohlers, Wohlers Associates, 2000 Rapid Prototyping & Manufacturing – Paul F.Jacobs, ASME Press, 1996.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

AUTOMATION IN MANUFACTURING (Core Elective – II)

UNIT – I

Over View of Manufacturing and Automation: Production systems, Automation in production systems, Automation principles and strategies, Manufacturing operations, production facilities. Basic elements of an automated system, levels of automation; Hardware components for automation and process control, programmable logic controllers and personal computers.

UNIT – II:

Material Handling and Identification Technologies: Material handling, equipment, Analysis. Storage systems, performance and location strategies, Automated storage systems, AS/RS, types. Automatic identification methods, Barcode technology, RFID.

UNIT – III:

Manufacturing Systems and Automated Production Lines: Manufacturing systems: components of a manufacturing system, Single station manufacturing cells; Manual Assembly lines, line balancing Algorithms, Mixed model Assembly lines, Alternative Assembly systems. Automated production lines, Applications, Analysis of transfer lines.

UNIT – IV:

Automated Assembly Systems: Fundamentals, Analysis of Assembly systems. Cellular manufacturing, part families, cooling, production flow analysis. Group Technology and flexible Manufacturing systems, Quantitative Analysis.

UNIT – V:

Quality Control and Support Systems: Quality in Design and manufacturing, inspection principles and strategies, Automated inspection, contact Vs non contact, CMM. Manufacturing support systems. Quality function deployment, computer aided process planning, concurrent engineering, shop floor control, just in time and lean production.

REFERENCES:

1. Automation, production systems and computer integrated manufacturing/ Mikell.P Groover/PHI/3rd edition/2012.
2. Automation, Production Systems and CIM/ Mike J P. Grover/PHI
3. CAD/CAM/CIM/ P. Radha Krishnan & S. Subrahmanyam and Raju/New Age International Publishers/2003.
4. System Approach to Computer Integrated Design and Manufacturing/ Singh/John Wiley /96.
5. Computer Aided Manufacturing/Tien-Chien Chang, Richard A. Wysk and Hsu-Pin Wang/ Pearson/ 2009.
6. Manufacturing and Automation Technology / R Thomas Wright and Michael Berkeihiser / Good Heart/Willcox Publishers.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

COMPUTER AIDED PROCESS PLANNING (Core Elective – II)

UNIT-I:

Introduction : The Place of Process Planning in the Manufacturing cycle-Process planning and production Planning-Process planning and Concurrent Engineering, CAPP, Group Technology.

UNIT-II:

Part Design Representation : Design Drafting-Dimensioning-Conventional Tolerance- Geometric Tolerance-CAD-input/output devices-Topology - Geometric transformation-Perspective transformation-Data Structure-Geometric modeling for process planning--GT Coding-The OPITZ system-The MICLASS System.

UNIT-III;

Process Engineering and Process Planning: Experience based planning-Decision table and Decision trees-Process capability analysis-Process planning-Variant process planning-Generative approach-Forward and backward planning, Input format, AI.

UNIT-IV

Computer Aided Process Planning Systems: Logical Design of process planning- Implementation considerations-Manufacturing system components, Production Volume, No. of production families - CAM-I, CAPP, MIPLAN, APPAS, AUTOPLAN and PRO, CPPP.

UNIT-V

An Intergarted Process Planning Systems: Totally integrated process planning systems-An Overview-Modulus structure-Data Structure-Operation-Report Generation, Expert process planning

REFERENCE BOOKS:

1. Gideon Halevi and Roland D. Weill, "Principle of process planning- A Logical Approach", Chapman & Hall, 1995
2. Chang T. C. & Richard A.Wysk, "An Introduction to automated process planning systems", PrenticeHall1985
3. Chang,T.C., "An Expert Process Planning System", Prentice Hall,1985
4. Nanua Singh, "Systems Approach to Computer Intergrated Design and Manufacturing", John Wiley & Sons, 1996
5. Rao P.N., "Computer Aided Manufacturing", Tata McGraw Hill Publishing Co., 2000.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year II Sem. (CAD/CAM)

PERFORMANCE MODELING AND ANALYSIS OF MANUFACTURING SYSTEMS (Core Elective – II)

UNIT I:

Manufacturing Systems & Control: Automated Manufacturing Systems – Modeling – Role of performance modeling – simulation models-Analytical models. Product cycle – Manufacturing automation – Economics of scale and scope – input/output model – plant configurations. Performance measures – Manufacturing lead time – Work in process – Machine utilization – Throughput – Capacity – Flexibility – Performability – Quality Control Systems – Control system architecture – Factory communications – Local area network interconnections – Manufacturing automation protocol – Database management system.

UNIT II:

Manufacturing Processes: Examples of stochastics processes – Poisson process - Discrete time Markov chain models – Definition and notation – Sojourn times in states – Examples of DTMCs in manufacturing – Chapman – Kolmogorov equation – Steady-state analysis. Continuous Time Markov Chain Models – Definitions and notation – Sojourn times in states – examples of CTMCs in manufacturing – Equations for CTMC evolution – Markov model of a transfer line. Birth and Death Processes in Manufacturing – Steady state analysis of BD Processes – Typical BD processes in manufacturing.

UNIT III:

Queuing Model: Notation for queues – Examples of queues in manufacturing systems – Performance measures – Little's result – Steady state analysis of M/M/m queue, queues with general distributions and queues with breakdowns – Analysis of a flexible machine center.

UNIT IV:

Queuing Networks: Examples of QN models in manufacturing – Little's law in queuing networks – Tandem queue – An open queuing network with feedback – An open central server model for FMS – Closed transfer line – Closed server model – Garden Newell networks.

UNIT V:

Petrinets: Classical Petri Nets – Definitions – Transition firing and reachability – Representational power – properties – Manufacturing models.

Stochastic Petri Nets – Exponential timed Petri Nets – Generalized Stochastic Petri Nets – modeling of KANBAN systems – Manufacturing models.

REFERENCES:

1. Performance Modelling of Automated Manufacturing Systems/ Viswanadham, N and Narahari, Y/ Prentice Hall of India, New Delhi, 1994
2. Probability and Statistics with Reliability, Queuing and Computer Science Applications/ Trivedi, K.S./ Prentice Hall, New Jersey, 1982.
3. Fundamentals of Mathematical Statistics/ Gupta S.C. & Kapoor V.K./ 3rd Edition, Delhi, 1988



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

**NUMERICAL METHODS FOR PARTIAL DIFFERENTIAL EQUATIONS
(Open Elective – I)**

UNIT-I:

Introduction to finite difference formula- Parabolic Equation: Introduction – Explicit finite difference approximation to one dimensional equation Crank – Nicholson implicit method – derivation boundary conditions.

UNIT-II:

Alternate direction implicit (ADI) method finite difference in cylindrical and spherical polar co-ordinates.

Convergence stability and consistency: Definitions of local truncation error and consistency convergence analysis – stability analysis by matrix method eigen value von Neumann stability methods, global rounding error-local truncation error-lax's equation theorem.

UNIT-III:

Hyperbolic Equations: Analytical solution of 1st order quasi linear equation – numerical integration along a characteristic lax wenderoff explicit method.

CFI condition wenderoff implicit approximation – propagation of discontinues – Numerical solution by the method of characteristics.

UNIT-IV:

Elliptic Equations: Introduction – Finite differences in polar co-ordinates – formulas for derivative near a curved boundary analysis of the discretization error of the five point approximation to polman's equation over a rectangle.

UNIT-V:

Systematic iterative methods for large linear systems – necessary and sufficient condition for convergence of iterative methods – steepest descent implicit methods.

Finite Element Method: weighted residual method – variations methods – division of the region into elements linear element – Galerkin formulation.

REFERENCES:

1. Numerical Solution of partial differential equations, Finite Differences methods/ G.D. Smith/ Brunel University, Clarendon Press Oxford.
2. The Finite Differences Methods in Partial Differential equation/ A.R. Mitchel and D.F. Gmra/ John Wiley.
3. Numerical Methods for Engineers and scientists/ Joe D. Hoffman/ Mc Graw Hill
4. Applied Finite Element Analysis/ Larry J. Segerlind/ John Wiley.



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

PRODUCTION AND OPERATIONS MANAGEMENT (Open Elective –I)

UNIT - I

Operation Management: Definition – Objectives – Types of production systems – historical development of operations management – Current issues in operation management.
Product design – Requirements of good product design – product development – approaches – concepts in product development – standardization – simplification – Speed to market – Introduction to concurrent engineering.

UNIT – II

Value Engineering: objective – types of values – function & cost – product life cycle- steps in value engineering – methodology in value engineers – FAST Diagram – Matrix Method.
Location – Facility location and layout – Factors considerations in Plant location- Comparative Study of rural and urban sites – Methods of selection plant layout – objective of good layout – Principles – Types of layout – line balancing.

UNIT - III

Aggregate Planning: definition – Different Strategies – Various models of Aggregate Planning – Transportation and graphical models.

Advance inventory control systems push systems – Material Requirement – Terminology – types of demands – inputs to MRP- techniques of MRP – Lot sizing methods – benefits and drawbacks of MRP –Manufacturing Resources Planning (MRP –II), Pull systems – Vs Push system – Just in time (JIT) philosophy Kanban System – Calculation of number of Kanbans Requirements for implementation JIT – JIT Production process – benefits of JIT.

UNIT - IV

Scheduling: Policies – Types of scheduling – Forward and Backward Scheduling – Gantt Charts – Flow shop Scheduling – n jobs and 2 machines, n jobs and 3 machines – job shop Scheduling – 2 jobs and n machines – Line of Balance.

UNIT – V

Project Management: Programming Evaluation Review Techniques (PERT) – three times estimation – critical path – probability of completion of project – critical path method – crashing of simple nature.

REFERENCES:

1. Operations Management/ E.S. Buffs/ John Wiley & Sons / 2007
2. Operations Management Theory and Problems/ Joseph G. Monks / Macmillan / McGraw Hill / 3rd Edition.
3. Production Systems Management/ James I. Riggs / John Wiley & Sons.
4. Production and Operations Management/ Chary/ Mc Graw Hill/2004
5. Operations Management/ Richard Chase/ Mc Graw Hill/2006
6. Production and Operation Management / Panner Selvam / PHI.
7. Production and Operation Analysis/ Nahima/ Mc Graw Hill/2004



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech – I year I Sem. (CAD/CAM)

ADVANCED CAD/CAM LAB

Features and selection of CNC turning and milling centers. Practice in part programming and operation of CNC turning machines, subroutine techniques and use of cycles. Practice in part programming and operating a machining center, tool panning and selection of sequences of operations, tool setting on machine, practice in APT based NC programming. Practice in Robot programming and its languages. Robotic simulation using software. Robo path control, preparation of various reports and route sheets, Simulation of manufacturing system using CAM software, controller operating system commands.

University Updates